## **Operation manual**

# <u>Ultrasonic interface level meter</u> <u>HL2000</u>



Honda Electronics Co., Ltd

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#### • Precautions to use

The following safety system symbols and instructions are given to protect the user from injury or damage to assets through proper use of product.

See the following symbols and instructions.



#### **Observe** strictly

To use this equipment safety, comply with the following.

WARNING

	• If smoke or fumes are emitted or any other abonormality is found,
	immediately shut down the power supply. When smoke emissions cease,
	ask the dealer of your equipment for repair.
$\bigcirc$	• Don't alter this product. Otherwise, electric shock may be caused

as this product contains high-voltage parts. In the case of failures, ask the dealer of your equipment for repair.

#### CAUTION

 $\boldsymbol{\cdot}$  Do not give a great impact to the product or drop it.

#### 1. The general

- Ultrasonic interface level meter transmits ultrasonic waves from the sensor and receives the ultrasonic reflection waves from the interface. Ultrasonic interface level meter measures the propagation time between transmitting and receiving and calculates the distance from the sensor to the interface.
- This operation manual is written about the proper method for using HL2000 and precautions for use of HL2000.

Therefore, read this operation manual firmly before using HL2000.

#### 2. Warranty

- Anytime, it is no matter that under warranty or not, our company can't warrant the direct or and consequential loss or opportunity loss or accident compensation by our products with unassignable reason to us.
- In case of predicting big accidents or loss, the user must do safety measures (back up or fail safe) by user's self.

#### 3. Others

- Use the wash nozzle or blush the surface of the sensor by the soft cloth to keep the sensor clean always because measuring the interface level is affected by the dirt of the surface of the sensor.
- Don't use the things which have fear to injure the surface of the sensor to clean it because the sensor is very delicate. And also, don't use the chemicals to clean the surface of the sensor.
- If the controller of HL2000 is installed at locations which receive directive sunlight, we recommend to cover the controller to protect from the sunlight.
- Ask the maker or the dealer before using the product because it may not be available to use, it depends on the ambient place.
- Ask the expert in the product to set the parameters at the installed place. If the adjustment is carried out by the customer and the big trouble happens, we can't assume full responsibility for the trouble.

#### ${\bf 4}$ . Installing the sensor

- 4-1 Procedure of installing the sensor to the pipe
- Prepare a pipe cut PF1 1/2 screw at the edge of the pipe.
- Put sensor cable into the pipe and then screw in the pipe to the sensor.
- Socket with the female screw is glued with the chloroethene pipe by the bond for chloroethene. (See the right chart.)





② Put the sensor cable into the pipe and insert the pipe put the sensor cable to the female screw of the socket with the female screw.







\* Be careful not to stick the bond for the chloroethene pipe to the sensor cable. If the bond is stuck to the sensor cable, the sensor cable would be melted by the bond.

- Fix the pipe paralleled the surface of the sensor with the surface of water. In this case, soak the sensor into water. Also, don't install the sensor slantingly.
- Avoid to fix the sensor at the side of the tank because the ultrasonic reflection waves from the side of the tank.



- 4-2 How to wash the sensor
- Because the dirt of sensor prevents from measuring interface level, keep always the sensor clean by the wash nozzle. (We have the wash nozzle as an essential option in our product line.)
- Run water through the wash nozzle. (The recommended water supply quantity: 20L/min)
- If it is impossible to install the wash nozzle for some reason, wash the sensor temporary and keep the sensor clean, always.
- (Be careful not to break out the sensor because the sensor is very delicate when washing sensor.)
- In the unlikely event that HL2000 measures the interface level wrongly because of the dirt of the sensor, we can't assume responsibility for any damage.



#### 5. Wiring

5-1 Placement of the terminal block

See the chart below about the numbers of terminal block. The lower block has  $(1) \sim (17)$ , the upper block has  $18 \sim 34$ .



RELAY 1 (A) Power supply 18 1 19 RELAY 1 (B) 2 Power supply RELAY 1 (C) З F.G. 20 4 NC 21 RELAY 2 (A) SENSOR 1(+)RELAY 2(B)5 22 6 SENSOR 1(-)**2 3** | RELAY 2 (C) SENSOR 1 (TH+) 2 4 | RELAY 3 (A) 7 RELAY 3 (B) SENSOR 1 (TH-) 8 25 SENSOR 1 (GND) 26 RELAY 3 (C) 9 27 RELAY 4 (A) 10 SENSOR 2(+)SENSOR 2(-)**28** RELAY 4 (B) 11 RELAY 4 (C) SENSOR 2 (TH+) 12 29 SENSOR 2 (TH-) 4-20 mA OUT 1 (+) 13 30 SENSOR 2 (GND) **3** 1 4-20 mA OUT 1 (-) 14 4-20 mA OUT 2 (+) RS-232C Tx 15 32 RS-232C Rx 4-20 mA OUT 2 (-) 16 33 17 GND 34 NC

See the chart below about wiring to each terminal.

#### 5-2 Wiring to power supply

Connect AC power supply to (1) and (2) of terminal block.

The power supply voltage is AC85 ~240V 10VA.

Connect FG(Frame Ground) to (3).

#### 5-3 Wiring of the sensor

Connect the each sensor's line to terminal block according to the chart below.

Terminal	Wiring color
SENSOR (+)	White
SENSOR $(-)$	Black
SENSOR (TH+)	Red
SENSOR (TH-)	Green
SENSOR (GND)	Grey

#### 5-4 Wiring of RELAY

A contact point of RELAY is that "C" is connected to "B" as usual ("A" is left open). If the measurement value exceeds the setting value, "C" is connected to "A" and "B" is left open.



 $\ast$  Rated load current is 5A at AC250V and DC30V.

The relation between RELAY port and each setting value

RELAY 1	Channel 1 ALARM H
RELAY 2	Channel 1 ALARM L
RELAY 3	Channel 2 ALARM H
RELAY 4	Channel 2 ALARM L

When the measurement value exceeds the setting value, "C" of "ALARM H" is connected to "A". When the measurement value falls below the setting value, "C" of "ALARM L" is connected to "A". (Usually, left open between "A" and "C".)

#### 5-5 RS-232C output

Data is output by using RS-232C interface.

Connect Tx terminal receiving data from the interface level meter to (16), Rx terminal to (15) and GND terminal to (17).

In the case of PC (PC/AT compatible machine), connect lines according to the chart below.

PC (PC ∕ AT compatible machine) RS-232C output connector (9 pin) The body of the interface level meter

2 (RxD)	_ 15 (Tx)
3 (TxD)	16 (Rx)
5 (GND)	17 (GND)

**5-6** 4-20mA output

4-20mA output has two systems, one is CH1 and the other is CH2.

At the CH1, + signal wire is connected to (30), - signal wire is connected to (31).

At the CH2, + signal wire is connected to (32), - signal wire is connected to (33).

#### 6. Basic settings

#### 6-1 SETTING MODE

After turned on the power, the display below is shown.



If pushed MENU key, the display moves to the display below of basic settings.

At SETTING MODE, set parameters. Up-down key of the cursor key is used to select a setting parameter, and left-right key of cursor key is used to set value to each setting parameter. After setting all parameters, push MENU key again to return to the measurement mode.

Moreover, if pushed CLR key, return to the state before coming into SETTING MODE.

NODE
: DUAL
: A
: TOP
: 10
: hold
: 0.0m
:10.0m
: 1000m/min
: 0.0m
: 0.0m
: 0.0m
: 0.0m

The details of each parameter are as follows.

CHANNEL :	Switch measuring mode		
	CH1 (Measurement by CH 1 only)		
	CH2 (Measurement by CH 2 only)		
	$D \:U \:A \:L$ (Simultaneous measurement by CH1 and CH2)		
MODE :	Display mode (MODE A, B and C).		
SCALE :	Selection of the basic measurement point (TOP and BOTTOM).		
	Set BOTTOM as usual.		
CONTRAST :	CONTRAST : Contrast adjustment of LCD.		
4-20 fix:	4-20mA output setting in case that measurement error happens.		
	(hold, 4mA and 20mA).		
СН :	Selection of the set channel.		

Each setting of CH1 and CH2 is needed from SENSOR through OUT 20mA.

Make a choice to set parameters between CH1 and CH2.

SENSOR	:	Distance from the surface of water to the surface of the sensor.	
DEPTH	:	Distance from the surface of water to the bottom of bath.	
RESPONSE	<b>SPONSE</b> : Limitation of moving range of the measurement value for 1 min.		
		Setting value: 0.01, 0.10, 1, 10, 100, 1000 (m/min.)	
		If the setting value gets smaller, the moving range gets smaller. (The	
		response gets slower.) To prevent the effect of reflected echo from	
		floating sludge from measuring the interface level, set RESPONSE	
		smaller.	
ALARM H	:	High alarm (If the measurement value exceeds the setting value, "C" is	
		connected to "A".)	
ALARM L	:	Low alarm (If the measurement value fall the setting value, "C" is	
		connected to "A".)	
*Please refer to "5-	4. W	viring of RELAY" on page 8 about "ALARM H" and "ALARM L".	
OUT 4mA	:	Setting level of 4mA output.	
OUT 20mA	:	Setting level of 20mA output.	

Ex) In case that BOTTOM is set to SCALE,



The distance within 0.4m from the surface of the sensor is dead zone; HL2000 can't measure this range at all.

#### 7. Display mode

Display mode has 3 types. And following instruction is explained about the each mode.

- ① Mode A; Numeric display of the interface level(s)
- 2 Mode B; Trend display of the interface level
- ③ Mode C; The display of the ultrasonic reflection wave

7-1 Mode A; Numeric display of the interface level

The interface levels of CH1 and CH2 are displayed by numeric value.

In the case that the measurement error happens, "?" appears under CH 1 and CH 2.

Single display mode



Display channel is switched like the chart below by left-right key.

(Available when used DUAL measurement only)



7-2 Mode B; Trend display of the interface level (In case BOTTM is set to SCALE)



Time change of the interface level is displayed by trend graph.

CH : Setting of display channel

T I M E : Setting of display time

(5 min., 10 min., 30min., 1 hour, 2 hours, 3 hours, 6 hours, 12 hours, 24 hours, 48 hours)

To change display channel and display time, select a parameter by up-down key of cursor and change the value of the parameter by left-right key of cursor.

L E V E L : The current interface level is displayed by m(meter).

t emp: The current water temperature is displayed.

In the case that the measurement error happens, "?" appears on the right side of the box displayed the water temperature.

7-3 Mode C; Waveform display of the ultrasonic reflection waves



The ultrasonic reflection wave is displayed by graph.

Set values to parameters for judgment of the interface level at this mode.

The distance within 0.4m from the surface of the sensor is dead zone; HL2000 can't measure this range at all.

Ask the expert in HL2000 to set the parameters for judgment of the interface level.

See the chart below about the setting parameters at this mode.

СН	:	Setting of display channel.	
GAIN	:	Setting of receiver's sensitivity. $(0 \sim 10)$	
		If bigger value is set to GAIN, the sensitivity gets higher.	
RANGE	:	Setting of display range of reflection wave form.(1~10m)	
		As usual, set the depth of tank to RANGE.	
TH LV	:	TH LV means Threshold Level. Threshold level of reflection intensity for	
		judgment of the interface is set. (0 $\sim$ 9,PK) In the chart above, the vertical	
		dashed line means TH LV value. Set TH LV value as the ultrasonic reflection	
		wave from the interface can always exceed TH LV. However, if PK is set to TH	
		LV, the vertical dashed line doesn't appear and the position of the ultrasonic	
		reflection wave which exceeds the box of waveform display is recognized as	
		the interface level.	
STC	:	Adjust sensitivity near the surface of the sensor. (0~7) However, if the value	
		of STC gets bigger, sensitivity near the surface of the sensor gets lower. STC	
		is a function to make the ultrasonic reflection wave of suspended solids which	
		are acted as a drag smaller. Pay attention when set the value to STC because	
		the ultrasonic reflection wave from the interface is also come under the	
		influence of STC.	
POWER	:	Adjusting the power of transmitting ultrasonic wave. $(1 \sim 4)$ If POWER value	
		gets bigger, the power gets bigger.	

#### $\mathbf{8}$ . Outside dimensions

#### 8-1 HL2000 controller





## 9. Specification

Specification of HL2000 controller

-	76 1 1	
Model		HL2000
Measurement system		Ultrasonic pulse reflective system
Numbe	r of measurement channels	2 channels
	Frequency	400kHz
]	Measurement object	Sludge interface
]	Measurement range	0.4 <b>~</b> 10m
	Resolution	1cm
	Data updating cycle	1 sec.
Power supply		AC85~264V 10VA
	Connection method	Terminal connection
		LCD (Monochrome)
		• Mode A; Numeric display of the interface level(s)
	Display	<ul> <li>Mode B; Trend display of the interface level</li> </ul>
		• Mode C; The display of the ultrasonic reflection wave
	Dolog output	Upper and lower limit relay output on 2 channel each
Output	Kelay output	(4 lines in total)
	4-20mA current output	16 bit on 1 channel each
	Interface	RS-232C
Use conditions		Temperature: -10~60 deg. C
		Humidity: 0~85% RH
Material		Painted steel
Protection standard		IP54
Outside Dimensions		280(W) x 322 (H) x 92.5(D)
Weight		3.6kg

#### Specification of HL2000 sensor

Frequency	400kHz
Sensor directivity angle (Full size)	6° (full size)
Use conditions	Temperature: -5~60 deg. C
Material	Case: PVC Cable: PVC
Cable Dimensions	$\phi$ 6.7mm × 20m(Standard)
Protection standard	IP68

## 10. Setup

Article	Quantity
HL2000 Controller	1 (2CH specification)
HL2000 sensor	1 (or 2*)
Wash nozzle	1*
Mounting pipe	1*
Operation manual	1
Warranty certificate	1

\*Option

#### **1** . Example of initial settings

Procedure initial settings as follows;





- \* Set level of 20mA output is recommended that the value is subtracted the dead zone, under 40cm from the surface of the sensor, from DEPTH because the actual measurement range is under the dead zone.
- \* The depth of the tank is identified as the distance from the surface of liquid to the rake

At SETTING MODE, set the values as follows.

SETTING MODE		
CHANNEL	:	1
MODE	:	С
SCALE	:	воттом
CONTRAST	:	10
4-20 fix	:	hold
CH 1		
SENSOR	:	0.2m
DEPTH	:	6. 0m
RESPONSE	:	1000m/min
ALARM H	:	0.0m
ALARM L	:	0.0m
OUT 4mA	:	0.0m
OUT 20mA	•	5.4m

Push SET button. (Continued to next page)

Next, set the values at C mode.

The initial setting is the following chart on the left, then change the initial setting to the following chart on the right.



1 1-1 Setting GAIN value

Oscillation line (Not effect to measuring interface level)



If GAIN value gets smaller, the ultrasonic reflection wave gets weaker.

1 1-2 Setting STC value



If STC value gets smaller, the ultrasonic reflection wave gets stronger.

In case that STC value gets bigger,



If STC value gets bigger more than necessary, the sensitivity of upper part of the ultrasonic reflection wave is reduced like the chart above, moreover, the whole sensitivity is also affected and reduced by STC value.

Take extra care when setting STC value.

#### 1 1-3 Setting POWER value



If POWER value gets smaller, the whole ultrasonic reflection wave gets weaker.

Set optimum values of GAIN, STC and POWER to distinguish between the ultrasonic reflection wave from the interface and the reflected echo from others. And set TH LV value as the ultrasonic reflection wave from the interface can always exceeds TH LV under the condition that the interface can be discerned.

However, adjustment of setting is always needed according to the condition of the interface, so optimize the settings on a case by case basis.

HL2000 completed adjustment judges the shallowest ultrasonic reflection wave which exceeds TH LV except dead zone (under 40cm from the surface of the sensor) as the interface.



\*Set TH LV value that can be exceeded by the ultrasonic reflection wave which is regarded as the interface and

\*Ask the expert in the product to set values. And if you have any questions, please contact the manufacturer or the dealer.

#### 1 2. Standard settings



Set GAIN value to smaller value because the sensitivity is too high in the chart above.



Next, in the chart below, there is a fear that it is impossible to distinguish the ultrasonic reflection wave from the interface as being different from others because the ultrasonic reflection waves from the upper part is too strong except the oscillation line. Therefore, set STC value to smaller value.





And then, set TH LV value as the ultrasonic reflection wave from the interface can always exceeds TH LV.



Optimize the settings to display the ultrasonic reflection waves like the chart below.



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#### **1 3**. For reference (Setting Report)



## Setting Report of HL2000 (Interface level meter)

## Prohibited duplicate

 $\rm HL2000 \ V1.2$ 

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O For improvement of the product, the specifications are subject to change without notice. Please be forewarned.